

For the perfect finish





GT "B" SET - Most universal set. Accepts all "B" type blades.

EL1100GT



Includes:

- ▲ Blade Holder EL0103GT which telescopes from 6-125mm. Holds all "B" (Ø2.6mm) blades.
- ▲ One each GT-B10 and GT-B20 HSS blade inside the Handle.
- ▲ Universal Handle EL1000GT which can store spare blades.



GT "E" SET - This set is similar to the GT "B" Set but takes the heavy-duty "E" (Ø 3.2mm) blades.

EL1200GT



Includes:

- ▲ Blade Holder EL0200GT which telescopes from 6-125mm. Holds all "E" (3.2mm) blades.
- ▲ One each GT-E100, GT-E200, GT-E300 HSS blade.
- ▲ Universal Handle EL1000GT which can store blades.



GT-COUNTERSINK - For deburring and countersinking. Most useful for deep holes.

EL1300GT



Includes:

- ▲ Blade Holder EL0300GT. Holds all "C" Countersinks.
- ▲ H.S.S Ø 20mm, GT-C20 HSS Countersink.
- ▲ Universal Handle EL1000GT.



GT-KEYWAY-BURR - For deburring narrow or wide slots. Internal and external keyways.

EL1400GT



Includes:

- ▲ Blade Holder EL0400GT. Holds all "N" keyways blades.
- ▲ One GT-N80K HSS blade.
- ▲ Universal Handle EL1000GT.



GT-TRIANGULAR SCRAPER for standard scraping

EL1601GT



safety cap

Includes:

- ▲ Blade Holder *EL0602GT* with NF#10 internal thread.
- ▲ Triangular HSS scraper *GT-T60* with NF#10 external thread and plastic safety cap.
- ▲ Universal Handle *EL1000GT*.



GT-MEDIUM TRIANGULAR SCRAPER

EL1600GT



safety cap

Includes:

- ▲ Blade Holder *EL0602GT* with NF#10 internal thread.
- ▲ Triangular HSS scraper *GT-T40* with NF#10 external thread and plastic safety cap.
- ▲ Universal Handle *EL1000GT*.



GT-INTERNAL SCRAPER For deburring cross holes

EL1501GT



1.5mm Hex.
Key. *ELDK10GT*.

Includes:

- ▲ Blade Holder *EL0500GT*. An M3 setscrew is holding the blade.
- ▲ 45° HSS scraper *GT-D66* blade.
- ▲ Universal Handle *EL1000GT*.



EL1700GT

Chamfering straight or curved edges.
Ensures 45 Degrees Chamfering by using the LD holder.



Includes:

- ▲ Blade Holder *EL0750GT*
- ▲
- ▲ Universal Handle *EL1000GT*



RotoDrive EXTERNAL COUNTERSINK „GT-ROTO“
EL-3500

Patented cranked HSS 28mm external Countersink.



Inhalt:

- ▲ Universal Handle *EL1000GT*
- ▲ H.D. Ext. RotoDrive Holder *EL0902GT*
- ▲ 28 mm external cranked RotoDrive Countersink *GT-EX3000*



SLOT CLEANER "GT-C" For the relieve corners of narrow slots. Down to 4 mm.
EL1705GT



Includes:

- ▲ Blade Holder *EL-0701GT*. Holds all "L" type blades except *GT-L1* blade.
- ▲ Corner relieve HSS blade *GT-L5*.
- ▲ Universal Handle *EL1000GT*.



GRAT-TEC "V" CUT For sheet metal range 1-8mm.
EL1703GT



Includes:

- ▲ Blade Holder *EL-0701GT*. Holds all "L" type blades except *GT-L1* blade.
- ▲ HSS Blade *GT-L3* for sheet metal deburring.
- ▲ Universal Handle *EL1000GT*.
- ▲ Handguard available upon request.



GRAT-TEC DOUBLE-BURR Simultaneously removes burrs from both sides of sheet metal
DB2000GT



- Includes:**
- ▲ Handle with special hand guard.
 - ▲ 2 pcs. HSS round blades *GT-N80*.



GRAT-TEC SET-K
EL6000GT

Most universal deburring tool. From light to heavy-duty work. With large storage space for spare blades. Holds all "E" type blades.



Includes:

- ▲ Non-telescoping Handle with steel bushing *EL2100GT*.
- ▲ One each HSS blade *GT-E100*, *GT-E200*, *GT-E300*



GRAT-TEC RotoDrive "GT-U" For fast effective chamfering and countersinking.
EL6500GT

Patented.



Includes:

- ▲ Non-telescoping Handle with steel bushing *EL2100GT*.
- ▲ RotoDrive Ø16.5mm HSS Countersink, *GT-BC1650*.



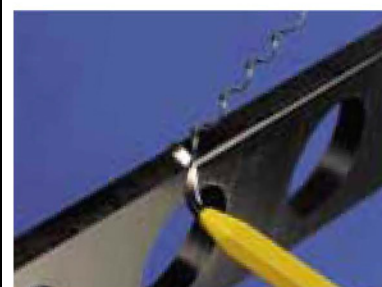
RAPID-BURR
RB1000GT

Slim grip Aluminum Handle with one replaceable blade *GT-E100*.



Includes:

- ▲ 12mm Hexagonal painted handle. Holds all Ø3.2mm "E" type blades.
- ▲ One HSS blade *GT-E100*.



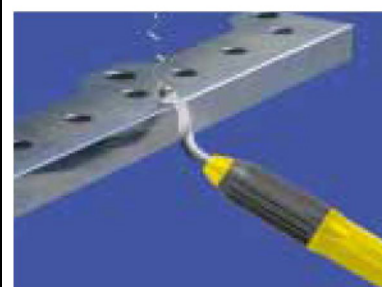
EDGE-OFF
EO1000GT

Low price disposable tool. Can deburr almost every job on Aluminum and steel.



Includes:

- ▲ 8mm Hexagonal painted handle with pocket clip.
- ▲ One HSS blade *GT-E100* fixed to the Handle.



PLASTIC EDGE-OFF Most competitive tool. The blade is replaceable.
EO2000GT



Includes:

- ▲ 8mm Hexagonal plastic handle with pocket clip.
- ▲ One HSS Blade *GT-E100*.



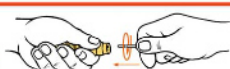
SOFT GRIP BURR

SG1000GT

Ergonomically held Handle with soft grip. Accepts both heavy and light duty "E" & "B" Blades due to 2 holes.



TO INSERT BLADE:



1. Hold handle in left hand and blade in right hand.
2. Push blade in and turn clockwise simultaneously.

TO REMOVE BLADE: Repeat as above but pull out.

Includes:

- ▲ Ergonomically held Handle with soft grip SG3000GT.
- ▲ One Cobalt (M35) heavy duty Blade GT-E100S.
- ▲ One Cobalt (M35) light duty Blade GT-B10S.



SOFT GRIP EXTERNAL COUNTERSINK

SG1100GT

Chamfers the O.D. on bars and tubes range 4-18mm.

Patented



- Includes:**
- ▲ Ergonomically held Handle with soft grip SG3000GT.
 - ▲ External RotoDrive HSS countersink Ø 4-18mm GT-EX2000.



SOFT GRIP "O" RING BURR

SG1200GT

Removes burr from internal "O" ring grooves 0-3mm.

Patented



- Includes:**
- ▲ Ergonomically held Handle with soft grip SG3000GT.
 - ▲ "O" ring burr HSS blade GT-BO1000.



SOFT GRIP INTERNAL THREAD CLEANER

SG1300GT

Removes burrs and cleans internal threads.

Patented



- Includes:**
- ▲ Ergonomically held Handle with soft grip SG3000GT.
 - ▲ Internal thread cleaner HSS blade GT-BC1000.



SOFT GRIP INTERNAL

SG1400GT

For cross holes in difficult to reach places.



- Includes:**
- ▲ Ergonomically held Handle with soft grip SG3000GT.
 - ▲ HSS blade GT-E600.



REVERSIBLE COUNTERSINK-SET

EL-RC3000



For deburring both back and front sides of holes.

Includes:

- ▲ Steel handle and blade *GT-BR2200*.
Range: 10-22mm.
- ▲ Steel handle and blade *GT-BR2000*.
Range: 5.5-10mm.
- ▲ Steel handle and small blade *GT-BR1000*.
Range: 3-5.5mm.



LARGE REVERSIBLE COUNTERSINK For deburring both back and front sides of holes.

RC2200GT

Patented



Includes:

- ▲ Steel handle and blade *GT-BR2200*.
- ▲ Range: 10-22mm.



REVERSIBLE COUNTERSINK

RC2000GT

Patented

For deburring both back side and front side of holes.



Includes:

- ▲ Steel handle and blade *GT-BR2000*.
- ▲ Range: 5.5-10mm.



MINI REVERSIBLE COUNTERSINK For deburring both back side and front side of holes.

RC1000GT

Patented



Includes:

- ▲ Steel handle and small blade *GT-BR1000*.
- ▲ Range: 3-5.5mm.

YT SCRAPER SET YT2000GT



A combination of two scrapers and one NEW YT handle creates world's best scraper set.

Includes:

- ▲ Most economical set.
- ▲ Ideal for machinists and tool/die makers.
- ▲ A unique new YT handle (YT1000GT) fits into every hand.
- ▲ Hollow ground H.S.S. D75 (GT-D75) triangular adjustable mini scraper.
- ▲ T80 (GT-T80) double ended triangular adjustable scraper.

DIAMOND AND SCRAPERS SET YT3000GT

This set is used in a variety of applications where fine and accurate work is necessary. The diamond files are manufactured in 5 popular profiles. The dimensions and its compact package enable the user to hold it for immediate use.

Includes:

- ▲ YT1000GT Handle.
- ▲ GT-D75 and GT-T80 Scrapers blades.
- ▲ 5 Diamond needle files: Round, Half Round, Square, Flat and Triangle.
- ▲ Total length of each file is 140mm.
- ▲ Diamond coated length is 70mm.
- ▲ Grit Size: D126.
- ▲ Shank Ø 3mm.



HANDLE
EL-YT1000

The perfect grip on: Grattec adjustable scrapers, Needle files, Pins,



Includes:

- ▲ Flexible collet. Range: 2.2-4.5mm

ADJUSTABLE MINI SCRAPER The best mini scraper for tool and die makers. YT1100GT



Includes:

- ▲ YT Handle YT1000GT.
- ▲ D75 H.S.S. triangular mini scraper .Size: 75x3.2mm (GT-D75)

ADJUSTABLE SCRAPER YT1200GT

Ideal for scraping, trimming and deburring almost all materials.



Includes:

- ▲ YT Handle YT1000GT
- ▲ T80 double ended triangular medium scraper. Size: 80x4.5mm (GT-T80).

 Flat  GT-DT1050

 Triangle  GT-DT1051

 Square  GT-DT1052

 Half Round  GT-DT1053

 Round  GT-DT1054

 GT-T80  GT-T80

 GT-D75  GT-D75

MINI ROTODRIVE COUNTERSINK

EL-FT1200

Deburs and countersinks small holes 0-3.0 mm Dia.



MINI SCRAPER

FT1100GT

Fine triangular HSS mini-scraper ideal for Tool and Die maker.



MINI-UNIVERSAL DEBURRING TOOL

FT1000GT

A tool with finest HSS blade GT-E150 for extra fine jobs.



MINI-SET "GT-MINI"

FT3000GT

A set containing the three mini tools shown here.

SOFT GRIP SET

SG2000GT



Includes:

- ▲ Ergonomically held Handle with soft grip SG3000GT.
- ▲ 21pcs Cobalt (M35) heavy duty Blades GT-E100S.
- ▲ 1pc Cobalt (M35) light duty Blade GT-B10S.

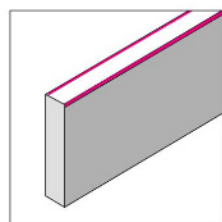
SOFT GRIP SET

SG2001GT

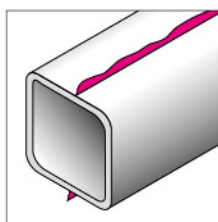


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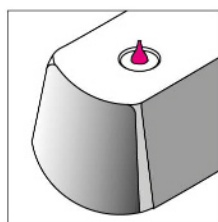
- ▲ Ergonomically held Handle with soft grip SG3000GT.
- ▲ 11pcs Cobalt (M35) heavy duty Blades GT-E100S.
- ▲ 11pcs Cobalt (M35) light duty Blade GT-B10S.



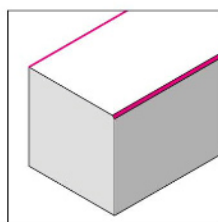
Thin Sheet Metal



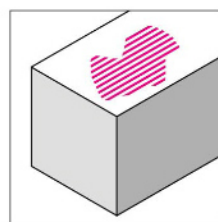
Parting Line Flash



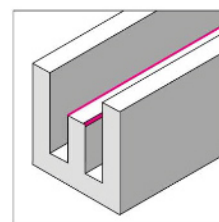
Gate mark



Straight Edge



Surface Scraping



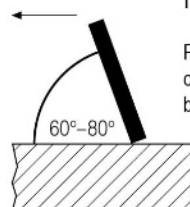
Small Ridges

GRATTEC ceramic blades are the best solution for many applications on plastics and soft metals. Blades are safe with extremely long life.

- super hard (HV1400-1700) ceramic blades deburrs plastics and other soft materials
- no risk of injury due to „blunt“ 90° cutting angle
- deburring without damaged parts and rejections
- sturdy blade thickness
- deburring of straight edges, convex edges and almost every shape
- extremely long life due to low wear ceramic blades
- 50,000 sold tools

Instruction:

Place your blade with an angle of 60°-80° on your workpiece and pull the blade continuously over the workpiece.





SOFT GRATCUT TOOL

EL5065GT

Ideal for deburring soft abrasive plastics.

Includes:

▲ GratCut handle EL5000GT and GratCut blade 65° CR60001



HARD GRATCUT TOOL

EL5075GT

Ideal for deburring hard abrasive plastics.

Includes:

GratCut handle EL5000GT and GratCut blade 75° CR61001



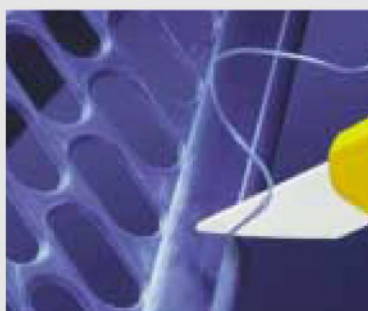
CERA-CUT

CR1100GT

Ideal for deburring plastics and other soft materials. Extremely long life. The blade is not replaceable.

Includes:

Ceramic blade with convex radius R=250mm, mounted in ergonomically Soft Grip handle.



CONVEXED CERA-CUT

CR2000GT

Ideal for all plastic materials. Suitable for surface scraping and parting line deflashing. Blade can be replaced.

Includes:

Cera-Cut handle and ceramic blade with radius R=250mm.



CERAMIC DOUBLE BURR

DB5000



























































Ideal for deburring both sides of a workpiece simultaneously. Blade can be replaced. Range: 1-11 mm.

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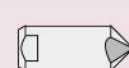






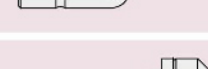


V-shaped ceramic blade mounted in ergonomically designed DB handle with safety guard to protect your hand.



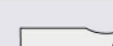



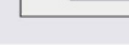


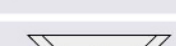
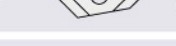
SWIVEL BLADES

GT-B10			HSS blade light duty for steel, aluminum and plastic.
GT-B10L			B10 for left handed user.
GT-B10S			Super hard B10 Cobalt (M35) Blade for stainless steel and plastics
GT-B10TIN			B10 Tin coated for long life.
GT-B10D			B10 Diamond coated for ceramic and glass.
GT-B10C			Solid carbide B10 blade for hardened steel and plastic.
GT-B20			HSS blade light duty for brass and cast iron. For both right & left handed users.
GT-B20C			Solid carbide B20 blade for hardened steel and hard plastics.
GT-B30			HSS blade removes internal and external burrs simultaneously from holes drilled into tubing and sheet metal.
GT-B60			HSS blade for cross holes in difficult to reach places.
GT-E100			HSS blade heavy duty for steel, aluminum and plastic.
GT-E100L			E100 for left handed users.
GT-E100TIN			E100 TiN coated for long life.
GT-E100D			E100 Diamond coated for ceramic and glass.
GT-E100C			Solid carbide E100 blade for hardened steel and plastic.
GT-E100S			Super hard E100 cobalt (M35) Blade for stainless steel and Plastics.
GT-E101			H.S.S blade with heavy duty shank and fine cutting edge for steel and aluminum.
GT-E101L			E101 for left handed users.
GT-E101TIN			E101 TiN coated for long life.
GT-E150			HSS blade heavy duty shank for holes as small as 1.5 mm Dia.
GT-E200			HSS blade heavy duty for brass and cast iron For both right & left handed users.
GT-E200C			Solid carbide E200 blade for hardened materials and plastics.
GT-E202			HSS blade heavy duty shank. Fine cutting edge for brass and cast iron.
GT-E300			HSS blade heavy duty. Removes internal and external burrs simultaneously from holes drilled into tubing and sheet metal.
GT-E350			HSS blade. Heavy duty for straight lines.
GT-E600			HSS blade. Heavy duty for cross holes in difficult to reach places.
GT-E750			Patendend HSS Blade for rubber and soft plastics
GT-BC1000			Patented HSS blade. For deburring and cleaning internal threads above 9mm Dia.
GT-BO1000			Patented H.S.S blade for deburring "O" Ring grooves up to 3mm width.

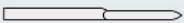
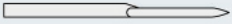


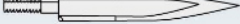


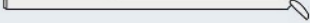
COUNTERSINKS

GT-C12		HSS Ø12 mm 90° two flutes countersink.
GT-C20		HSS Ø20 mm 90° two flutes countersink.
GT-C30		HSS Ø30 mm 90° two flutes countersink.
GT-BC3200		Patented cranked HSS RotoDrive countersink 0-3mm.
GT-BC6300		Patented cranked HSS RotoDrive countersink 0-6.3mm.
GT-BC8300		Patented cranked HSS RotoDrive countersink 0-8.3mm.
GT-BC1040		Patented cranked HSS RotoDrive countersink 0-10.4mm.
GT-BC1650		Patented cranked HSS RotoDrive countersink 0-16.5mm.
GT-EX2000		Patented cranked HSS external countersink 4-18mm.
GT-EX3000		Patented cranked HSS. 28mm external Countersink. - Range 8-28mm.







L and BR — BLADES

GT-L1		For 45° chamfer on straight or curved edge.
GT-L3		For sheet metal 1-8mm wide.
GT-L4		For small ridges 0-2.5mm wide.
GT-L5		For cleaning narrow slots from 5mm.
GT-L6		For cleaning corners.
GT-L7		double ended slot cleaner.
GT-BR2200		For cross holes 10-22mm. HSS Blade for RC2200GT.
GT-BR2000		For cross holes 5.5-10mm. HSS Blade for RC2000GT.
GT-BR1000		For cross holes 3-5.5mm. HSS Blade for RC1000GT.

SCRAPERS

GT-D50		HSS Hollow ground mini scraper 3.2 x 50mm. For very fine jobs. Used with D Holder <i>EL0500GT</i> .
GT-D55		Solid carbide <i>GT-D50</i> . Used with D Holder <i>EL0500GT</i> .
GT-D75		Similar to D50 but 75mm long. Used with D Holder <i>EL0500GT</i> .
GT-T40		5 x 40mm HSS triangular scraper used with T Holder <i>EL0602GT</i> .
GT-T60		7 x 60mm HSS triangular scraper used with T Holder <i>EL0602GT</i> .
GT-T80		80x4.5mm double ended triangular scraper.
GT-D66		3.2 x 50mm 45° H.S.S internal scraper for cross holes. Used with D Holder <i>EL0500GT</i> .
GT-D77		Similar to D66 but 75mm long. Used with D Holder <i>EL0500GT</i> .

GT-N BLADES

GT-N80		HSS round blade used for double burr. Cut along full circumference of both sides.
GT-N80M42		Similar to <i>N80</i> but made out of <i>M42</i> for extra hardness. Used on stainless steel.
GT-N70K		HSS for small keyways 1.2-8mm has 8 cutting edges. Truncated corner for shallow keyways.
GT-N80K		HSS the standard keyway blade. Range 2.4-11mm
GT-N80KM42		Similar to <i>N80K</i> but made out of <i>M42</i> for extra hardness.
GT-N90K		HSS similar to <i>N70K</i> but for larger keyway. Range 3-15mm.

DREISATZ

3 complete deburring tools with plastic handle

EL-RB3000



Includes:

- ▲ Blue: with HSS-Co blade GT-E100S for steel, stainless steel and aluminum.
- ▲ Red: mit HSS blade GT-E200 for cast iron and brass.
- ▲ Yellow: mit HSS blade GT-E150 for fine deburring jobs.

PLASTIC REAMER

SP8100



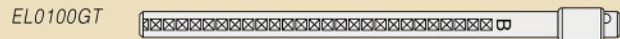
Deburr both inside and outside edges of tubes. Have 3 cutters. Reamer for aluminum, brass and copper tubing. Made of plastic. Range: 4-42mm



HOLDERS

B Holder

EL0100GT



Holds swivel blades "B" type (2.6mm). Length 131 mm.
Blade can be inserted at 90° for deburring cross-holes.

E Holder

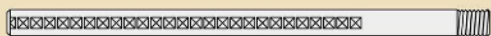
EL0200GT



Holds swivel blades "E" type (3.2mm). Length 131mm.

C Holder

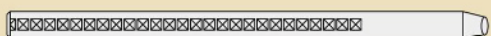
EL0300GT



Holds "C" type countersinks. With M7 internal thread.

K Holder

EL0400GT



Holds "N" type keyway blades with M3 thread.

D Holder

EL0500GT



Holds GT-D50 and GT-D66 scrapers.
An 3mm setscrew is holding the blade

T Holder

EL0602GT



Holds GT-T40 and GT-T60 scrapers.
Has internal thread NF#10.

L Holder

EL0750GT



Holds GT L1 Blade.

EL0701GT



Blades are held in a 3mm square hole and tightened with 4mm set screw.
Holds GT-L3, GT-L4, GT-L5, GT-L6 and GT-L7.

RD9000GT



H.D. RotoDrive Holder - RD9000GT
Heavy duty cranked holder. External M7 thread to hold C12, C20 and C30 countersinks. 40mm displacement

RD9500GT



H.D. Ext. RotoDrive Holder - RD9500GT
Heavy duty cranked holder for ext. countersink. Accepts RDE28 external countersink. 40mm displacement.

EL-DK10



Allen key for bladeholder
EL0500GT

EL-NC90



Hand guard for bladeholder
EL-0701GT

Primus-Compactset

EL-SP6000

The complete universal set including the 22 most common tools.



ADJUSTABLE SCRAPER

SC8000GT

Ideal for scraping, trimming and deburring almost all materials.



Includes:

- ▲ 12mm anodized handle
- ▲ T80 double ended triangular scraper

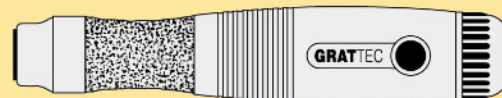
HANDLES

EL-YT1000



The perfect grip on: Grattac adjustable scrapers, Needle files, Pins, Drills. Quick change, Fits every hand, Flexible collet. Range: 2.2-4.5mm

EL-SG3000



Ergonomically held Handle with soft grip. Accepts both heavy and light duty "E" & "B" Blades due to 2 holes.

EL-2100



Solid and non-telescoping with steel bushing. Holds all "E" 3.2mm Blades. Has large storage space for spare blades.

EL-1000



Universal Handle, holds all GRATTEC blade holders. With large storage space for spare blades.

GRAT-TEC BOX

EL2000GT

Take advantage of the whole, efficient GRAT-TEC system and save money at the same time, with this Handy Kit.



Includes:

- ▲ Double Burr DB2000GT
- ▲ Universal Handle EL1000GT
- ▲ Blade Holder EL0103GT
- ▲ Blade Holder EL0200GT
- ▲ Blade Holder EL0300GT+GT-C20
- ▲ Blade Holder EL0400GT+GT-N80K
- ▲ Blade Holder EL0500GT+GT-D50
- ▲ Blade Holder EL0500GT+GT-D66
- ▲ Hex Key 1.5mm GT-DH0005
- ▲ Countersink Blade 12mm GT-C12
- ▲ One each blade: GT-B10, GT-B20, GT-E100, GT-E200, GT-E300

GRAT-TEC Meistersatz

EL-7000

A collection of 7 popular tools at one easy to carry box. Provides solutions for most deburring applications.



- ▲ GT-Countersink EL1300GT
- ▲ GT-Medium Triangular scraper EL1600GT
- ▲ GT "B" Set EL1100GT
- ▲ Rapid Burr RB1000GT
- ▲ GT-Keyway Burr EL1400GT
- ▲ "E" set EL1200GT
- ▲ GT- Internal Scraper EL1501GT

GRATTEC

